

## Technical Data Sheet

### SIRCA 20216 Polyester CLEAR with added COBALT

19/02/2019

**Version**      **1**

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BRAND: Sirca S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001.

### Name and Code

Sirca 20216 Polyester

### Chemical Nature

Polyester paint.

### Description and performances

Transparent polyester basecoat. Product is suitable for finishing of bathroom's furniture, kitchen cabinets, flat surfaces, items and accessories in general.

### Additional description of the product

#### Chemical - Technical Properties

Description	Method	Unit of measure	Value - Range
Solid content	I.O. 371	%	84±1
Viscosity DIN 6 @20°C	I.O. 301	seconds	30±2
Specific gravity	I.O. 309	g/cm3	1,030±0,010

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#### Field of application

Sirca 20216: 100 parts by weight

CP2: 2 parts by weight

DPU806: 0-10 parts by weight

Gel-Time @ 20°C: 15 ± 2 minutes (without thinner)

Drying conditions: at 20°C

Dust free: 60-90 minutes

Tack free: 3-6 hours

Stackable: 12 hours minimum

Sandable: 24 hours

Application amount: 150-250 g/mq

Number of layers: 2-3 up to 40-60 minutes one from the other.

Application devices: traditional spray gun, airless, airmix

## General properties

Polyester basecoat with great wetting properties, good sandability and good built.

While working on exotic hardwoods, it is recommended to apply an insulating basecoat before.

Sometime would be better to work with less reactive hardner (like CP12), in order to have longer GelTime, or it'd be necessary to use slower thinner (i.e. during summertime): please contact our technical staff to find the solutions that better fit your requirements. Since this is a polyester based product, please refer to MSDS for any suggestion concerning handling and storage.

For its use follow the precautions generally used in the case of polyester products:

Topcoat must be applied within 48 hours after sanding

Temperature and humidity have crucial effects on pot-life and gel-time of the product; adjustment of the percentage of accelerator / catalyst can be done to compensate such variations

Gel-time between coats must be 60 minutes

Thinning with DPU806 is the most widely used. DPP2021 can be also used at 1-3% to increase wetting and promote water release

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#### Storage instructions

Keep the product in a ventilated area; do not exceed 25-28°C. Polyisocyanic hardeners should be protected from frost and humidity. If they have been partially used please close the can tight and use the residual amount in a short time.

EXPIRATION DATE: 6 months

The data refers to the product stored in original sealed packaging.

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The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.