

QDH

Quick Air Drying Hammer Finish

Page 1 of 1

FEATURES

- Durable, marr resistant finish with a distinctive hammer pattern
- May be used as a one coat finish
- Fast drying for speedy production schedules
- Ideal for covering imperfections in the substrate

USES

Interior metal work.

TOPCOAT

QDH-6-AA000-005 QAD Hammer Finish Promatch
QDH-6-AS000-005 QAD Hammer Finish Promatch SPECIAL

THINNER FOR SYSTEM

QDT-9-TH099-005 No 99 QAD Thinners

CLEANER FOR SUBSTRATE

CL2-9-TH040-005 No 40 Solvent Degreaser

CLEANER FOR EQUIPMENT

CL2-9-TH020-005 ISF Spray Gun & Brush Cleaner

APPLICATION EQUIPMENT

Conventional airless / airmix or HVLP spray equipment. May be brush applied over small areas.

APPLICATION

Please ensure substrate is clean using No 40 Degreaser. Prime substrate as required - onto ferrous metals, a full even coat of Universal HB primer should be used. For non-ferrous metals apply TP2 Primer to ensure adequate adhesion. If Thinners are required add No 99 QAD Thinners up to 10% by volume. Over thinning will cause the loss of the hammer pattern. In normal ambient air temperatures , QAD Hammer Enamel will be hard dry to handle after 4 hours but this process may be accelerated by heating with good airflow - temperatures between 50c - 70c are advised for 20 minutes after an initial 15 minute flash off period. To achieve a greater hammer pattern thin with 10% No 99 QAD Thinners and apply a wetter coat, the wetter the coat the bigger the hammer pattern will be.

FURTHER INFORMATION

For full colour range please see the ISF Hammer Finish Chart.



Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
8-10 Sq.m/ltr	15 mins	N/A	7 Days	N/A	N/A	12 months	1, 5 & 25lt

152/16

