

HR1

Heat Resistant Enamels

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FEATURES

- High quality resin blend, excellent hardness & flexibility
- Excellent Gloss, flow, film clarity & colour retention
- Covers in ONE coat - no primer required
- Hardwearing with good marr resistance.

USES

Interior & exterior metal work

TOPCOAT

HR1-6-AA0SH-005 HOTSHOT (1K HR) Silver

THINNER FOR SYSTEM

SET-9-TH158-005 No 158 Stoving Thinners

CLEANER FOR SUBSTRATE

CL2-9-TH040-005 No 40 Solvent Degreaser

CLEANER FOR EQUIPMENT

CL2-9-TH020-005 ISF Spray Gun & Brush Cleaner

APPLICATION EQUIPMENT

Conventional airless / airmix or HVLP spray equipment.

APPLICATION

Degrease with No 40 Degreaser. Prime non-ferrous substrates with TP2 Primer. Stoving schedule is 120c for 15 minutes after 10 minute flash off at room temperature. No 158 Thinners or No 100 Superflow Thinners may be added up to 10% by volume.

FURTHER INFORMATION

Also available in a HAMMER FINISH version - For full colour range please see the ISF Hammer Finish Chart.

Please note: This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzels.



Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
8-10 Sq.m/ltr	10-15 mins	90mins	7 Days	N/A	N/A	12 months	5 & 25lt



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