

SRF

ACRYLAC (F197 "Low Attack") Styrene

Page 1 of 1

FEATURES

- Spray application onto high impact polystyrene substrate
- Fast 'touch dry' times with good abrasion resistance
- Good flow & opacity produces a superbly smooth finish
- Widely used in toy industry

USES

For coating weak polystyrene mouldings

TOPCOAT

SRF-3-CL010-005	ACRYLAC F197 Styrene Clear 10% Sheen
SRF-3-CL025-005	ACRYLAC F197 Styrene Clear 25% Sheen
SRF-3-CL050-005	ACRYLAC F197 Styrene Clear 50% Sheen
SRF-3-CL090-005	ACRYLAC F197 Styrene Clear 90% Sheen
SRF-6-AA000-005	ACRYLAC F197 Styrene Promatch
SRF-6-AA00E-005	ACRYLAC F197 Styrene Promatch Metallic
SRF-6-AS000-005	ACRYLAC F197 Styrene Promatch SPECIAL

BASECOAT

ST1-7-WH010-005	INTERLAC 18347 Styrene Primer White
-----------------	-------------------------------------

THINNER FOR SYSTEM

SRT-9-TH574-005	No 574 Styrene Thinners
-----------------	-------------------------

CLEANER FOR SUBSTRATE

CL2-9-TH040-005	No 40 Solvent Degreaser
-----------------	-------------------------

CLEANER FOR EQUIPMENT

CL2-9-TH020-005	ISF Spray Gun & Brush Cleaner
-----------------	-------------------------------

APPLICATION EQUIPMENT

Conventional airless / airmix or HVLP spray equipment.

APPLICATION

Clean substrate with 40 Degreaser to remove surface contamination. May be used as a single coat application - Use ACRYLAC Primer to fill slight surface imperfections. Apply a full wet coat by conventional spray equipment.

FURTHER INFORMATION

Thinners not normally required - add up to maximum 10% if needed.

Please note: This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzels.



Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
----------	-----------	-------------	----------------	----------	-----------	------------	-----------

8-10 Sq.m/lit	10-15 mins	60 mins	7 Days	N/A	N/A	12 months	1, 5 & 25lt
---------------	------------	---------	--------	-----	-----	-----------	-------------

