

Technical Data Sheet

FPP204

14/10/2016

Version 1

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BRAND: Sirca

S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001.

Name and Code

FPP204 .

Chemical Nature

Polyurethane paint

Description and performances

Black pigmented polyurethane basecoat.

The product is suitable for frames, plane parts and furniture.

Additional description of the product

Chemical - Technical Properties

Description	Method	Unit of measure	Value - Range
Solid content	I.O. 371	%	72±2
Viscosity DIN 8 @20°C	I.O. 301	seconds	28±3
Specific gravity	I.O. 309	g/cm3	1,380±0,010

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Field of application

FPP204: 100 parts by weight

CT7: 50 parts by weight or CT73: 50 parts by weight

DPU809: 20-40 parts by weight

Viscosity (ready to use): 16 seconds DIN4.

Pot-Life: 2 hours

Drying conditions: at 20 °C

Dust free: 35 minutes

Tack free: 60 minutes

Stackable: 16 hours

Sandable: 24 hours

Application devices: spray grade

Application amount: 100-150 g/mq

Number of layers: 2. Up to 60-90 minutes one from the other

General properties

Polyurethane basecoat with good overall properties and coverage.

Storage instructions

Keep the product in a ventilated area; do not exceed 25-28 °C. Polyisocyanic hardeners should be protected from frost and humidity. If they have been partially used please close the can tight and use the residual amount in a short time.

EXPIRATION DATE 12 months

The data refers to the product stored in original sealed packaging.

The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products