

AC4

AC4 (Waxy Feel) - CLEAR

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FEATURES

- Waxy feel formulation improves marr resistance
- Higher Viscosity than the standard AC2 to give better vertical hold
- BS 6222-3: 2017 Finish Performance – Other Surfaces
- FS 6250: 2018 Finish Performance - Horizontal Surfaces: Contract

USES

Interior furniture & joinery.

TOPCOAT

AC4-3-CL005-005	AC4 (Waxy Feel) Clear DEAD MATT
AC4-3-CL010-005	AC4 (Waxy Feel) Clear 10% Sheen
AC4-3-CL025-005	AC4 (Waxy Feel) Clear 25% Sheen
AC4-3-CL035-005	AC4 (Waxy Feel) Clear 35% Sheen
AC4-3-CL050-005	AC4 (Waxy Feel) Clear 50% Sheen

TOPCOAT CATALYST

AC4-8-20026-0.5	AC4 WF Catalyst (500ml)
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BASECOAT

AC4-4-SE010-005	AC4 (Waxy Feel) Basecoat Sealer CLEAR
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BASECOAT CATALYST

AC4-8-20026-0.5	AC4 WF Catalyst (500ml)
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THINNER FOR SYSTEM

ACT-9-TH000-005	ACT Acid-Cat Thinners
CL2-9-TH031-005	No 31 Anti Bloom Retarding Thinners

CLEANER FOR EQUIPMENT

CL2-9-TH020-005	ISF Spray Gun & Brush Cleaner
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APPLICATION EQUIPMENT

Conventional airless / airmix or HVLP spray equipment.

APPLICATION

MIX RATIO - Mix 9 Parts AC4-Lo Part A with 1 Part AC-Lo Catalyst. Apply a light coat of AC4-Lo Sealer, allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the AC4-Lo Top Coat. Once catalysed, thinners not normally necessary, however ACT thinners may be used if required up to a maximum of 10% by volume. Allow to dry overnight prior to packing. AC4-Lo Lacquer may be used Coat on Coat. Do not use over pre-catalysed basecoats. For colour shading AC4-Lo may be tinted with 'ISF 300 Range Woodstain', up to a maximum 5% by volume.

FURTHER INFORMATION

Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always light sand between coats to assist adhesion. Maximum 2 coats in any 8 hours.



Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
10-12 Sq.m/ltr	15-20 mins	60 mins	7 Days	36 Hours	9:1	12 months	5 & 25lt

