

AC4 AC4 (Waxy Feel) - CLEAR Page 1 of 1

FEATURES • Waxy feel formulation improves marr resistance

• Higher Viscosity than the standard AC2 to give better vertical hold

• BS 6222-3: 2017 Finish Performance – Other Surfaces

• FS 6250: 2018 Finish Performance - Horizontal Surfaces: Contract

USES Interior furniture & joinery.

TOPCOAT AC4-3-CL005-005 AC4 (Waxy Feel) Clear DEAD MATT

> AC4 (Waxy Feel) Clear 10% Sheen AC4-3-CL010-005 AC4 (Waxy Feel) Clear 25% Sheen AC4-3-CL025-005 AC4 (Waxy Feel) Clear 35% Sheen AC4-3-CL035-005 AC4-3-CL050-005 AC4 (Waxy Feel) Clear 50% Sheen

TOPCOAT CATALYST AC4-8-20026-0.5 AC4 WF Catalyst (500ml)

AC4 (Waxy Feel) Basecoat Sealer CLEAR **BASECOAT** AC4-4-SE010-005

BASECOAT CATALYST AC4-8-20026-0.5 AC4 WF Catalyst (500ml)

THINNER FOR SYSTEM ACT-9-TH000-005 **ACT Acid-Cat Thinners**

> CL2-9-TH031-005 No 31 Anti Bloom Retarding Thinners

CLEANER FOR EQUIPMENT CL2-9-TH020-005 ISF Spray Gun & Brush Cleaner

APPLICATION EQUIPMENT Conventional airless / airmix or HVLP spray equipment.

APPLICATION MIX RATIO - Mix 9 Parts AC4-Lo Part A with 1 Part AC-Lo Catalyst. Apply a light coat of AC4-

> Lo Sealer, allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the AC4-Lo Top Coat. Once catalysed, thinners not normally necessary, however ACT thinners may be used if required up to a maximum of 10% by volume. Allow to dry overnight prior to packing. AC4-Lo Lacquer may be used Coat on Coat. Do not use over pre-catalysed basecoats. For colour shading AC4-Lo may be tinted with 'ISF

300 Range Woodstain', up to a maximum 5% by volume.

FURTHER INFORMATION Please ensure that the total system film thickness (DFT) does not exceed 150 microns.

Always light sand between coats to assist adhesion. Maximum 2 coats in any 8 hours.





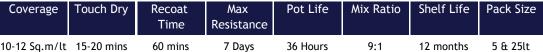














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