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SINCE 1898

MANUFACTURING INNOVATIVE
SOLUTIONS FOR OVER 125 YEARS

ISF TECHNICAL DATA SHEET

PC2 MDF Primer (Melamine)



FEATURES

- Based on a durable 1k melamine resin system
- Fast drying for speedy production schedules
- Excellent opacity. High solids, reduces coats required
- May be used under our PC, AC, PU & WB Systems

USES	Interior joinery & furniture.
TOPCOAT	PC2 (Melamine) Promatch AC2-Lo (low odour) Promatch AC (20684 Modified) Acid Cat Promatch 700 Series (Easy Mix PU) Promatch WB Promatch Systems - Supremacy, H200 Range & Sirca ProBuild Aqua
TOPCOAT CATALYST	Please refer to the chosen Topcoat product data sheet
BASECOAT	PC2 MDF Primer (Melamine) WHITE PC2 MDF Primer (Melamine) GREY PC2 MDF Primer (Melamine) CHARCOAL PC2 MDF Primer (Melamine) BLACK
BASECOAT CATALYST	N/A
THINNER FOR SYSTEM	PCT Pre-Catalysed Thinners No 31 Anti Bloom Retarding Thinners
CLEANER FOR EQUIPMENT	ISF Spray Gun & Brush Cleaner
APPLICATION EQUIPMENT	Conventional airless / airmix or HVLP spray equipment.
MIX RATIO	N/A



APPLICATION PROCESS

Stir & mix the products well prior to use. Thin with PCT Thinners as required up to a maximum of 15% by volume.

Apply a light coat of PC2 Primer, allow to dry, de-nib. Apply a further coat of PC2 Primer as necessary.

Allow to dry overnight

After a further de-nib, Tak cloth, apply a full even coat of the desired Topcoat (Please refer to chosen Topcoat product Technical Data for further application information)

FURTHER INFORMATION

Please note the use of any Third-party Topcoat systems will require testing and should not be assumed that they are compatible.

ISF recommended Topcoats have been tested for FIRA 6250 / 6222 where applicable.

This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzles.

CLEANING & MAINTENANCE

Cleaning schedule N/A for the PC2 MDF Primer (Melamine).

To meet the guidance of the drying times stated below the operation Temperatures of both the environment and product will need to be within 18°C - 20°C.

Lower or higher Temperatures of either the environment or product will have an impact on the stated drying times. Please speak with the Technical Team on how to manage any adverse changes.

Storage Temperatures should be maintained above 5°C.

Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
10-12 Sq.m/lit	30 mins	60 mins	Overnight	N/A	N/A	12 months	5 & 25lt

HARDNESS



ENVIRONMENTALLY FRIENDLY



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