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## ISF TECHNICAL DATA SHEET

# PVC (Spray) Promatch



### FEATURES

- Ready for use formulation - no thinners or primer required
- Outstanding adhesion to PVC & Foamex
- Fast drying for speedy production schedules
- Excellent flexibility & UV stability

USES	Interior coating for rigid & flexible PVC.
TOPCOAT	PVC (Spray) Promatch PVC (Spray) Promatch SPECIAL PVC (Spray) Promatch METALLIC PVC (Spray) Promatch WHITE PVC (Spray) Promatch BLACK
TOPCOAT CATALYST	N/A
BASECOAT	Please refer to FURTHER INFORMATION
BASECOAT CATALYST	N/A
THINNER FOR SYSTEM	PVC Standard Thinners
CLEANER FOR SUBSTRATE	No 77 PVC Degreaser (Strong)
CLEANER FOR EQUIPMENT	ISF Spray Gun & Brush Cleaner
APPLICATION EQUIPMENT	Conventional airless / airmix or HVLP spray equipment.
MIX RATIO	N/A



## APPLICATION PROCESS

Stir & mix the products well prior to use.

Degrease substrate with No77 DEGREASER (STRONG) - Please note: No77 DEGREASER (STRONG) should not be used as a vigorous cleaner as it may soften and attack the PVC substrate, suggest a test application before use.

Thinners not normally required, viscosity of this product is very low as it relies on the solvents in the formulation to both adhere & assist flexibility of the substrate.

Apply a light coat of PVC Promatch, allow to dry, light de-nib. Apply a further coat of PVC Promatch as necessary.

## FURTHER INFORMATION

PVC Promatch may be used as a topcoat over the below substrates in conjunction with their appropriate adhesion promoters:

**Nylon - NYLOFIX Adhesion Promoter (Clear)**

**Polypropylene - POLYFIX Adhesion Promoter (Clear)**

Please refer to corresponding Technical Data for full application details.

This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzles.

## CLEANING & MAINTENANCE

Clean regularly with a soft dry cloth. When needed wipe with a moist cloth. Neutral cleaning detergents or household cleaners with low amounts of alcohol or waxes can also be used.

To meet the guidance of the drying times stated below the operation Temperatures of both the environment and product will need to be within 18°C - 20°C.

Lower or higher Temperatures of either the environment or product will have an impact on the stated drying times. Please speak with the Technical Team on how to manage any adverse changes.

Storage Temperatures should be maintained above 5°C.

Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
8-10 Sq.m/ltr	5-10 mins	60 mins	7 Days	N/A	N/A	12 months	1, 5 & 25lt

### HARDNESS



### ENVIRONMENTALLY FRIENDLY



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This version: March 2025

