



MANUFACTURING INNOVATIVE
SOLUTIONS FOR OVER 125 YEARS

the perfect finish
SINCE 1898

ISF TECHNICAL DATA SHEET

20651 (Easy Mix) PU Food Safe Clear



FEATURES

- PU topcoat with good scratch resistance
- Easy application with a smooth to the touch finish
- The cured coating shows good chemical - mechanical properties
- Tested to Regulation (EU) 2018/213 for Food contact

USES	Interior joinery & furniture.
TOPCOAT	20651 (Easy Mix) PU Food Safe Clear Lacquer
TOPCOAT CATALYST	Catalyst C700PU
BASECOAT	20651 (Easy Mix) PU Food Safe Clear Lacquer (Coat on Coat) PC2 (Melamine) Clear Sanding Sealer SIRCA PCV2006 Polyester Clear Sealer
BASECOAT CATALYST	Please refer to the chosen Basecoat product data sheet
THINNER FOR SYSTEM	No 31 Anti Bloom Retarding Thinners Sirca DPU809 Thinners
CLEANER FOR EQUIPMENT	ISF Spray Gun & Brush Cleaner
APPLICATION EQUIPMENT	Conventional airless / airmix or HVLP spray equipment.
MIX RATIO	20651 (Easy Mix) PU Food Safe Clear Lacquer - 2:1 (volume)



APPLICATION PROCESS

Stir & mix the products well prior to use.

Once mixed with Catalyst the product will be at spraying viscosity, however this may be adjusted with Thinners by up to 10% volume.

Sealer base as necessary following the chosen products application guidelines, allow to dry overnight.

After a further de-nib apply a full even coat of the 20651 (Easy Mix) PU Food Safe Clear Lacquer @ 90-150g/sqm.

Should a further topcoat be required, up to 4hrs (no sanding required) - after 4hrs denib with 320 grit.

FURTHER INFORMATION

Always lightly sand between coats to assist adhesion. Maximum 2 coats in any 8 hours.

20651 (Easy Mix) PU Food Safe Clear is available in any gloss level from DEAD MATT through to 90%.

20651 (Easy Mix) PU Food Safe Clear will also meet the BS 6222-3: 2017 Finish Performance - Other Surfaces

CLEANING & MAINTENANCE

Clean regularly with a soft dry cloth. When needed wipe with a moist cloth. Neutral cleaning detergents or household cleaners with low amounts of alcohol or waxes can also be used.

To meet the guidance of the drying times stated below the operation Temperatures of both the environment and product will need to be within 18°C - 20°C.

Lower or higher Temperatures of either the environment or product will have an impact on the stated drying times. Please speak with the Technical Team on how to manage any adverse changes.

Storage Temperatures should be maintained above 5°C.

Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
8-10 Sq.m/lt	30 mins	As above	7 days	2 hours	2:1	12 months	5 & 25lt

HARDNESS



ENVIRONMENTALLY FRIENDLY



20651 (Easy Mix) PU Food Safe Clear | Page 2 of 2

This version: February 2025

