

PRODUCT : FL 2700S03

DESCRIPTION : Clear Glossy Polyester

USE: Furniture, chairs, and coffins

APPLICATION SYSTEM : Spray

CHEMICAL - PHYSICAL CHARACTERISTICS

SPECIFIC WEIGHT: 1.03 ± 0.01 (gr/cc at 20°C)

SOLID CONTENT: $74\% \pm 1$

VISCOSITY: $20'' \pm 3''$ (Din 6 at 20 °C)

PREPARATION OF THE PRODUCT

FL 2700s03 100 parts in weight

AP2 2 parts in weight

CP2 2 parts in weight

DPU806 20-30 parts in weight

GEL-TIME : $12' \pm 2$ (not diluited product at 20°C)

THINNING: with DPU 806 up to 30% depending on the application needs.

APPLICATION CHARACTERISTICS

QUANTITY: 100-140 (gr/sqm)

NUMBER OF COATS: 1 coat

CURING: at 20°C (100 gr/sqm)

- **DUST FREE :** 30'- 40'minutes
- **MARK PROOF:** 12 heures
- **STACKABLE :** 24 hours

GENERAL PROPERTIES

This is a glossy Polyester Redox curing with excellent filling power, brightness, and verticality.
Good surface hardness.

During handling and storage, carefully avoid all contact between activator (AP2 - AP3) and catalyst (CP2 CP10 CP12...) to prevent possible fires and explosions.

SHELF LIFE : 6 months

Data refers to products kept in original, sealed containers.

STORAGE: Keep in a fresh and well ventilated place;
Do not exceed 5°-28°C.

Company Information: SIRCA S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001/2000

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The information given in this bulletin has been drawn up to the best of our knowledge and experience.

However, since the characteristics of the varnishes are subject to parameters beyond our control (conditions of environment, application, items being coated, etc.), the data given cannot be guaranteed.

Sirca's technical and commercial network is available for clarifying any issue regarding correct application of Sirca products.