

## Technical Data Sheet

**PM305**

13/10/2016

**Version 1**

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BRAND: Sirca

S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001.

### Name and Code

PM305 .

### Chemical Nature

Pigmented paste putty water thinnable

### Description and performances

Pigmented paste putty. Colour shade is indicated in product description  
Product suitable to fill and cover holes and cracks on wooden items.

### Additional description of the product

#### Chemical - Technical Properties

Description	Method	Unit of measure	Value - Range
Solid content	I.O. 371	%	78±1
Specific gravity	I.O. 309	g/cm <sup>3</sup>	2,00±0,05

The solid content may vary according to the color shade of the specific product

The specific gravity value may vary according to the colour shade of the specific product

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Field of application  
PM305: ready to use

Application amount: 30-40 g/mq  
Application devices: Manually with spatula.  
Drying conditions: 20 °C.  
Tack free: 1 hour  
Stackable: 10 hours

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### General properties

Apply the product on clean and dry surface; product shows excellent adhesion and flow, has very good hiding power and scratch resistance

Do not use the product with temperature below 15°C and when relative humidity is high, since they'd have bad influence on the drying times and the stackability properties

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### Storage instructions

Keep the paint in a ventilated area; do not exceed 25-28°C.  
EXPIRATION DATE 6 months  
The data refers to the product stored in original sealed packaging.

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The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products